

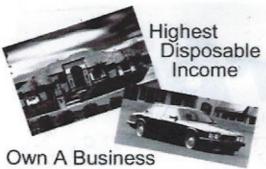
RACE CARS inc.

magazine

April 1999



Carbir Debuts at Phoenix - Details Inside





K-Jewel's Audience is Armed and Ready to Buy!

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magazine

April 1999 Premiere Issue



Welcome to Carbir Magazine.

Carbir magazine offers those that are interested a look into the world of motorsports from a different perspective - the Carbir perspective.

These pages will chronicle the events of Carbir Race Cars Factory Team activities in the United States Formula 2000 National Championship, and keep you abreast of developments with Carbir's Sports 2000 efforts in the American City Racing League.



Jeff Glenn



Driver Update

3/30/99

Jeff Glenn

IRL 200 at Phoenix International Raceway

Getting Up To Date

Carbir Race Cars has been busy over the off season putting together the ingredients for our assault on the 1999 United States Formula 2000 National Championship. Carbir has made many modifications to the original DS3 F2000 car that we ran in the last few events of 1998.

The Car: Modifications include a redesigned engine compartment that utilizes the engine as a stressed member of the chassis. This configuration allows the headers to run closer to the engine, and the bodywork to move inward, for aerodynamics. The frame has also been changed around the cockpit to allow for more driver room. The major appearance difference between the 98 car and the 99 is the lower engine cover, and revised headrest area. In our winter testing (done with the 98 prototype) we discovered some significant gains in the shock package.

The Team: We have expanded our racing empire. This year's F2000 team is a two driver, three car circus. The steering wheels of Carbir's two factory cars are turned by myself and Galen Puccini, 23 from Simi Valley CA.



Jeff Glenn, Galen Puccini

The team is owned and managed by Carbir Commercial Director Brian Utt. The F2000 effort is based out of Crew Chief Dan Campbell's shop in Black Earth Wisconsin. Dan brings a wealth of knowledge and experience to the team; he ran Steve Knapp's winning F2000 effort in 1996.

Assisting Campbell in the shop and

at all events is lead mechanic Tucker Merten. Tucker was involved in the Bowman F2000 program last year. Assisting the team with data acquisition analysis, and driver coaching is Carbir Race Engineer Eric Purcell. Carbir will have two new '99 chassis plus the '98 car as a backup for the second event in Charlotte NC in late April.

Carbir testing and development:

Over the winter, Carbir has spent significant time updating and revising the original prototype. You can never do enough testing, but we did get a chance to

play with the shock package on the F2000 car at Buttonwillow (near Bakersfield CA.), and decided that it would be advantageous to change to Ohlins from the JRZ's. We also tried alternate rear wing elements, and made some gains with regard to steering geometry. About three weeks ago we brought the F2 car to Mesa Marin, a 5/8 mile oval in Bakersfield, primarily to get Galen out on an oval for the first time.



I also did the development testing for the Sports 2000 American City Racing League Carbir team. The majority of testing was conducted at Buttonwillow also. In one three

day test, we made over 1.5 seconds gain with the cars. We followed this test with a potential customer test in Portland, where on a damp track, the car was within striking distance of the dry track record. The ACRL team is based out of "Carbir West", the team's shop in Portland OR. The crew includes Mark Cezon, John Fossi, and Richard Jackson. Eric Purcell is also engineering the ACRL cars for drivers Chris Ronson and Fiorenzo Tirinnanzi.

Leading Up To The Event.

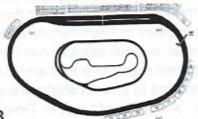
Unforeseen delays in a couple of parts for the '99 car dictated the course of events for this first event. The original plan was to have two new chassis completed for the first race, and we would have the '98 car as a backup at the Phoenix race. We had also hoped to have the cars completed in time to shake them down on the way to the event. A couple of "Just In Time" delays changed our plan of attack. Dan and Tucker ended up working day and night to complete chassis 99-001 in Wisconsin. The '98 car was prepped in Portland, and the two cars were brought directly to the race from opposite ends of the country. We would run one new car and last years



In the shop, six days before Phoenix

car. It was my decision to go with the new car. The Thursday and Friday before the event, Galen and I went back to Dan's shop to be fitted to the new chassis. The bodywork was not

completely finished, and the car had two of four corners. Dan and Tucker completed the car Sunday night, and rolled out for Phoenix on Monday morning. At this point, the shakedown was going to have to happen at the event on the series test day.



Phoenix AZ. 3/23-3/28

Galen, Brian, myself, and my mom arrived Tuesday night. The trailer from Portland with the '98 car arrived Wednesday morning, and Dan and Tucker rolled in early afternoon. I talked to Dan before he arrived, and my mission for the morning was to find lead shot; the car was at least 40 lbs light, and we needed ballast. I ended up at the Track and Skeet club in Western Phoenix, in the middle of a skeet shooting competition. This was rather surreal, with giant game heads mounted on the walls, hundred of gun-toting, retired ex-military types padding around buying thousands of rounds of ammunition. My purchase of the lead shot was interrupted by the National Anthem. I got out without getting shot; later we set up in the paddock, and applied stickers to the new car.

The test day was very eventful for the new chassis. I began the procedures for breaking in all of the systems; differential, brakes, etc. 15 laps the session, I noticed the tack had died, and the car stuck in third gear. The



Galen Puccini #70, Jeff Glenn #72

gear selector had moved into the neutral gate, but the selector fork had remained engaged. We took care of that, then ran the car up and down the paddock to check.

It would shift, but there were terrible

noises coming from the rear end. The gearbox was opened up, and we found that the pinion bearing had failed. Dan and Tucker did a lightning quick gearbox change, and had the car ready for the next session. The tack problem was independent of the gearbox, and we went out again to start the break-in with another brand new differential. I circulated the track, barely got the car up to speed, when we started having electrical gremlins. In the meantime, Galen was getting acquainted with the track in the '98 car with no problems. We lost some time in the second session, thought we had things fixed, then

had the problem come up again. In the meantime the tachometer problem was fixed. We tried again to get out, and the car ran for a handful of laps, but when I came into the pits, it acted up again. Two batteries later, we realized that the battery mount literally clamped the battery down too hard, and was shaking the internals apart. This was rectified Thursday evening. The teething put us behind the curve on the setup, and without a computer on board the new car, we knew we had our work cut out for the remainder of the weekend. In the last session on Thursday, Galen ended up backwards into the wall, he lifted off the throttle a little abruptly, and spun. The damage was limited to rear wishbones, a wheel, and a wing mount.

Thursday evening Christine and my dad flew in, and Bill Freed came into town in his rented Infinity QX4. The schedule for the rest of the weekend consisted of one session per day until the race.

Friday Morning both cars went out, and the new one ran flawlessly. We continued to make changes to the car, and made some progress. I still needed to find over a second. My car was working the front tires too hard, and was pushing. We identified a bunch of changes to make, and had to wait until Saturday to try

them. Dan finished up with the car early in the afternoon; I went for a bike ride.



Saturday: John Ostlund of my sponsor KJWL radio arrived with guests to see the new car's first outing. It rained Friday night, and the track was cold and didn't have much grip in the morning. On my second lap out while going through turn 2, the car pushed high, and I got out of the gas - I spun but was lucky enough not to collect the wall. The car was still pushing, and we continued to make adjustments, but ran out of time in the session. We decided to make several small changes before single car qualifying. Like any other oval, cars qualify one at a time, in two flying laps. The best lap is counted. The order was determined by drawing at registration. I drew the 6th spot. Galen drew 28th. I went out and felt pretty good, but I lifted too much on my first lap as I came through turn 1. This hurt my momentum for the second lap, I ended up 14th out of 34. I was still roughly a second off of the pole. Galen did a good job in his first ever attempt at oval qualifying and ended up 17th

Sunday Morning Warm-up was a 15 minute session, broken up by one or two yellow flags. The car felt very different than the day before. It was pushing even more across the middle of the corner. In qualifying it had not been so pronounced. Friday the car had pushed throughout the entire corner, and we had reduced that by qualifying, but the different rubber on the track from the IRL cars had made the car "tight" just after turn-in. We made more changes prior to the race. Galen had also complained of his car changing, but his car went the other way - it was loose in the warm-up. His car had a different set of tires, and we found that the set that was put on for the warm-up had the wrong amount of stagger.

Race Time - 12:00pm. Scheduled Distance: 50 Laps. I was on the radio with Tucker and Eric, who was at the top of the spotter's stand above the turn 1 grandstands. We got the green flag, and I got a pretty good start. I think I may have picked up a spot, and I stayed on the outside. As we came around turn 4, cars were three wide. I saw the car just ahead of me and to the inside start to spin, I straightened the car a little and got by.

I was later told that the car outside of me spun also, and I went between the two. It was really close. The result was a crash on the front straight. This brought out the yellow flag and the pace car. After several laps of yellow, it went green again. I got a great restart, and moved by several cars into tenth position. I let the crew know that the car (at this point) felt better than it had yet. Another crash brought out the pace car. Unfortunately Galen was a victim of the chain reaction; he came up on the accident as it happened, slowed, and was hit from behind. The car behind climbed up over the rear wheel of Galen's car and somehow punctured the side cockpit with its gearbox and tailpipe. The other cars in the incident Galen was trying to avoid were pretty mangled, and a lengthy yellow ensued. When we went green, everything went slowly downhill. Within three laps my right front tire blistered and began to shake as pieces of the tread tried to leave the tire. At the same time, the car began to push on the overheated tire, and the turn 1 and 2 combination got slower and slower as I had to back off of the throttle more and more to get the car through the corner. Three cars went by, and I just rode it out until the end of the race. I ended up 13th, a lap down to the leader.

Our results did not set the world on fire, but the accomplishment of having the cars at the event should not be overlooked. Considering the teething problems that we dealt with on the test day, and without data acquisition, things could have been worse. The new car came back without a scratch. The '98 car wasn't so lucky, but most of the damage was superficial. Galen ended up with torn tendons in his shoulder (from being hit by the other car) and will have to refrain from moving it too much over the next two weeks. Hopefully it will heal quickly, and he will be ready to test before the next one.



The plan for the immediate future is to sort out the gearbox that ate the pinion bearing, build the second new car for Galen, shake down that car, and get the computer systems into both new cars. Oh yeah, we need to get both new cars and the backup painted as well.

Next is the 1.5 mile oval at Charlotte NC, which will be a double race - Friday April 30th and Saturday May 1st. We should run a chicane configuration, and restrictor plates in the carburetors.

COOL RENTAL RIDES



Bill Freed of San Francisco California shows off his highly modified Tenth Anniversary Infinity QX4 TECHNO. Rather than giving in to convention, Bill decided he would steer clear of the popular sport tuned imports, and focus his attention on this stealth import freeway attack vehicle. Bill Started by giving the QX4 TECHNO some grunt with some genuine Houston Engine Components. Bill claims that this 6200 lb freeway cruiser does the quarter in 11.9 seconds. The TECHNO takes stealth body modifications to a new level, with tail lights from an 88 Nissan, and he has hidden the fuel filler behind the left tail light. The third brake light is from a Ford Taurus. The show stopping features of the car are the suicide - opening doors, and the Tsunami Sounds audio system designed by Rich Lin featuring Kenwood component speakers, a PPI crossover amplifier and three JL Audio subwoofers. Many shouts go out to Bill for this unique show stopper!

CARBIR Profile - Brian Utt



He has been called an industry innovator. He had an American Express card that read B.Utt. Brian started racing his own GT-1 Corvette in SCCA competition in 1979. Within two years he graduated to the ranks of Trans-Am. During this period he saw a need for prupose built bodywork for race cars, and introduced his own lightweight bodywork designed specifically for road racing.

1982. Brian started a race car construction business, building affordable tube frame cars for IMSA's GTO class. Brian Utt Racing Enterprises produced more than 20 tube-frame Corvettes and Camaros for Trans -Am and IMSA GTO. During this time ('82-'84) Brian competed in IMSA GTO, and introduced the 1984 Corvette to IMSA competition at the '84 Daytona 24 Hour race.

Brian reached the crossroads with his growing bodywork business, and the time requirements of his own racing activities. He started Competition Fiberglass, making mostly Corvette and Camaro bodies. Brian was the first to introduce Kevlar bodywork to Formula Atlantic cars, and directed his core business in the Sports racing and formula car direction. Competition Fiberglass was the OEM bodywork supplier to Lola Sports 2000, Ralt America, Swift Cars, Pratt & Miller Engineering, and Shannon Cars.



In early 1994, Competition Fiberglass became Motorsport Composites. The new entity had a purpose built 10,000 square foot facility constructed on three acres just north of Milwaukee, Wi. With dedicated areas for modeling, wet-lay-up, mould storage, and pre-preg composites, Motorsport Composites is emerging as the leader in composites technology for the race car industry.



Brian Poses with Scott O'Connor, Motorsport Composites Employee of the Month, April 1999 outside the shop. All recipients of this award have to wear the employee of the month suit when calling on customers.



The 1999 US F2000 National Championship is a 14-race professional series showcasing North America's finest open-wheel race drivers on road courses, street circuits and ovals. The primary purpose of the series is to train and showcase talented F2000 drivers and assist in making them known to the Indycar community and within the greater motorsports community.

Considered by many to be the foremost American stepping-stone program for future Indy car and F1 stars, the series offers a complete training experience for drivers. The talent runs deep, and the competition is intense. Graduates of the US F2000 National Championship have proven to be far ahead of others in their ability to adapt quickly to Atlantics or Indy Lights and to provide thoughtful, intelligent feedback to their teams on those higher levels.

Top CART and IRL drivers such as Greg Moore, Alex Barron, Sam Schmidt, Greg Ray and Steve Knapp along with recent graduates Buddy Rice, Andrew Bordin, Matt Sielsky, Chris Simmons, Memo Gidley, Anthony Lazzaro, Jeret Schroeder and David Rutledge as well as many others can all attest to the valuable experience gained in the US F2000

program.

Formula Motorsports, Inc. of Fairfield, NJ organizes and administers the series with unique joint-sanctioning from both SCCA Pro Racing and USAC.

Primary series sponsors include: Ford SVO and Yokohama Tire Co., with additional assistance from VGX, Sunoco and Racing Electronics.



1999 Schedule of Events & Televised Broadcasts

Races will be broadcast on Speedvision, all times are Eastern Standard Time

"Phoenix 200"	- N	larch	28
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(with Pep Boys IRL) at Phoenix International Raceway Phoenix, AZ / 1.0 Mile Banked Oval (50 laps)

"VisionAire 500k" - April 30/May 1*

(with Pep Boys RL) at Charlotte Motor Speedsay Concord, NC / 1.6 Mile Modified Oval (30 Inpn)

-Mosport Grand Prix" - May 22/23*

(with Trans-Am) at Mospert Park. Bowmanville, Ontario / 2.459 Mile Road Course (20 Japs)

"Mid-Ohio Grand Prix" - June 5 (with Trans-Am) at Mid-Ohio Spects Car Course

Lexington, OH / 2.4 Mile Road Course (20 laps)

-"Atlanta 500k"- July 17 (with Pep Boys IRL) of Atlanta Motor Speedway Hampton, GA / 1.5 Mile Oval (34 laps)

"Road Atlanta Grand Prix" - July 24/25*

Braselton, GA / 2.52 Mile Road Course (20 laps)

"Le Grand Prix Player's de Trois-Rivieres" - August 1 (with KOOL/Toyota Atlantie and Trans-Ant) at Trois-Rivieres street circuit Trois Rivieres, Quebec / 1.52 Mile Temporary Course

-"Miller 200" - August 14

(with CART FedEx Championalip) at Mid-Ohio Sports Cer Course Lexington, OH / 2.25 Mile Road Course (22 laps)

"Pikes Peak 200" - August 29

(with Pep Boys IRL) at Pikes Peak International Raceway Fountain, CO / LO Mile Oval (50 Japs)

."Homestead Grand Prix" - September 25/26*

(with USRRC) at Miami-Dade Homostead Motorsports Complex Homostead, FL / 2.21 Mile Road Course (22 laps) Spendvision Broadcast 4/19/99 Monday 9:00pm oversight 1:00am

Race 1 Race 2

5/24/99 Monday 9:00pm, 1:00am 5/24/99 Monday 10:00pm, 2:00am

Race 1 Race 2

Race 1

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Race 1

Race 2

6/19/99 Saturday 4:00pm 6/19/99 Saturday 5:00pm

6/25/99 Friday 10:00pm overnight 2:00em

8/6/99 Friday 10:00pm overnight 2:00am

8/13/99 Friday 9:00pm, 1:00am 8/13/99 Friday 10:00pm, 2:00am

8/20/99 Friday 10:00pm overnight 2:00cm

9/10/99 Friday 10:00pm overnight 2:00am

9/19/99 Sanday 8:00pm oversight 12:00em

10/16/99 Saturday 10:00pm 10/17/99 Sanday 10:00pm overnight 2:00am

* Double Race Weekend

